

Application

Model HCDR-450 is a heavy duty round industrial control damper with a flanged style frame. It is designed to control airflow and provide shut off in HVAC or industrial process control systems.

Ratings

Velocity

Up to 7000 fpm (36 m/s)

Pressure

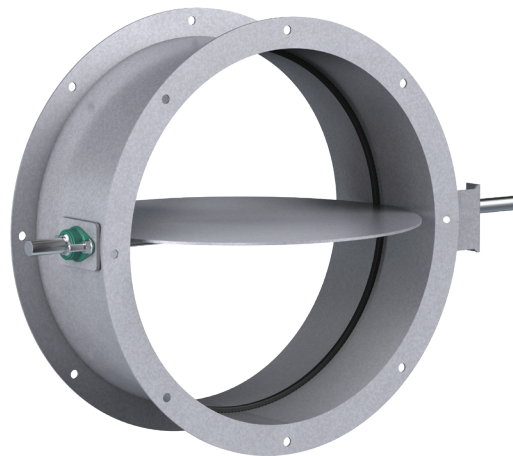
Up to 30 in. wg (7 kPa) - differential pressure

Temperature

-40° to 400°F (-40° to 204°C) See page 2

Construction

	Standard	Optional
Frame Material	Painted steel	304SS or 316SS
Frame Type	Flanged channel	-
Blade Material	Painted steel	304SS or 316SS
Blade Seals	None	EPDM, Silicone
Blade Stop	Pin stop	Rolled bar
Blade Type	Round butterfly	-
Axle Bearing	External bronze through 24 in. (610 mm); External ball above 24 in. (610 mm) diameter	External ball, Outboard bronze, Outboard ball
Axle Material	Plated steel	303SS or 316SS
Axle Seals	None	O-ring, Double gland
Paint Finishes	Hi Pro Polyester	Hi Temperature Flame Control, Hi Temperature Silver, Industrial Epoxy, None
Mounting Holes	None	On centerline, Straddle centerline



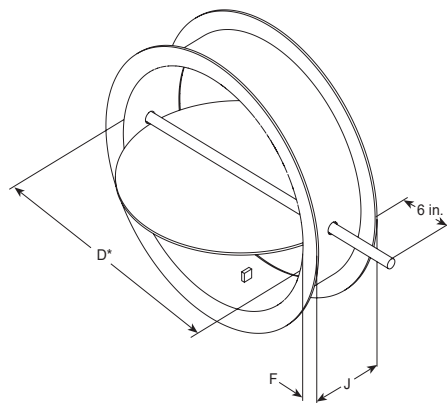
* Actual Inside Dimension

Diameter	Minimum Size	Maximum Size
Inches	6	60
mm	152	1524

Features

- Wide mounting flanges can be ordered with bolt holes, customized to match your requirements.
- Rolled bar stops are required when blade seal is selected.
- Wide range of actuators available

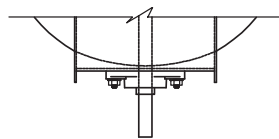
Dimensions



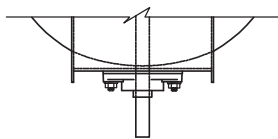
Diameter <i>D</i> Inches (mm)		Frame Depth <i>J</i> Inches (mm)	Frame & Flange Gauge (mm)	Flange Width <i>F</i> Inches (mm)	Axle Diameter Inches (mm)	Blade Thickness Gauge (mm)
Above	Through					
6 (152)	12 (305)	10 (254)	10 (254)	1.25 (32)	1 (25)	0.188 (4.8)
12 (305)	20 (508)	10 (254)	0.188 (4.8)	1.5 (38)	1 (25)	0.188 (4.8)
20 (508)	24 (610)	10 (254)	0.188 (4.8)	1.5 (38)	1.25 (32)	0.25 (6)
24 (610)	32 (813)	10 (254)	0.188 (4.8)	2 (51)	1.5 (38)	0.25 (6)
32 (813)	36 (914)	10 (254)	0.188 (4.8)	2 (51)	1.5 (38)	0.25 (6)
36 (914)	48 (1219)	10 (254)	0.188 (4.8)	2 (51)	2 (51)	0.25 (6)
48 (1219)	54 (1372)	10 (254)	0.188 (4.8)	2.5 (64)	2 (51)	0.25 (6)
54 (1372)	60 (1524)	10 (254)	0.25 (6)	2.5 (64)	2 (51)	0.25 (6)

Options

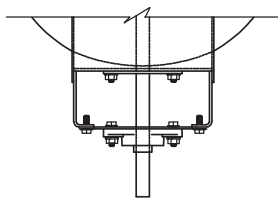
Bearings and Shafts



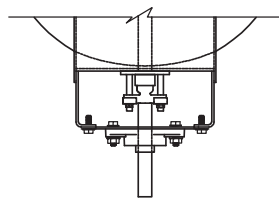
External Mounted
Ball or Sleeve Bearing
(Bronze Sleeve
Standard, Ball Optional)



External Mounted
Bronze Sleeve
Bearing with O-Ring
(Optional)



O-Ring Shaft Seal
with Outboard
Mounted Bearing
(Optional)



Double Gland
Stuffing Box with
Outboard Mounted
Bearing (Optional)

Blade Seal (Rolled Bar Blade Stops Required)

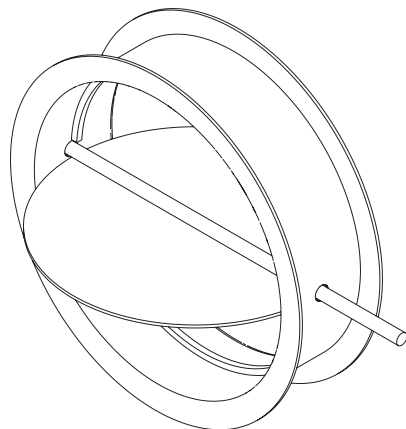
Standard - Does not include Blade Seals

Optional - EPDM Blade Seals (250°F [121°C] max.)

Optional - Silicone Rubber Blade Seals (400°F [204°C] max.)

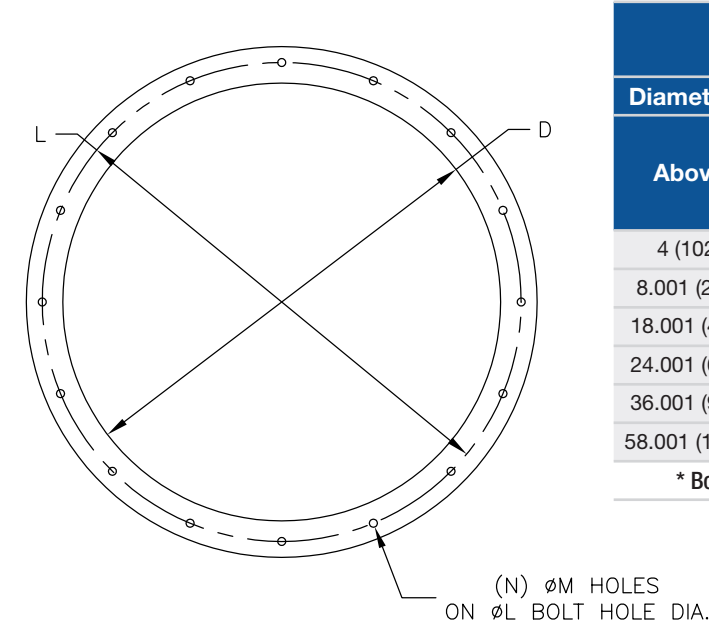
Optional - Fiberglass Blade Seals (800°F [427°C] max.)

Optional - Ceramic Blade Seals (1000°F [538°C] max.)



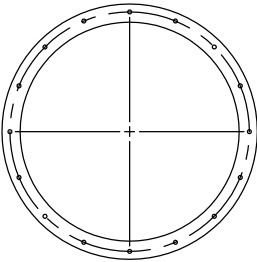
Mounting Holes

The recommended bolt hole pattern is shown in the table below. Customer must specify bolt holes that are parallel to the axle centerline or that straddle the axle centerline as shown in the diagrams below. The factory can also provide bolt hole sizes and patterns other than those shown.

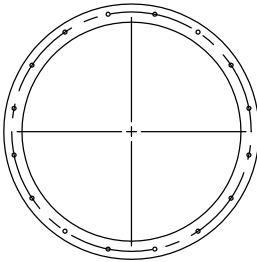


Recommended Bolt Hole Pattern (Bolt Holes Parallel to Axle Centerline)					
Diameter Inches (mm)		Number of Holes	Mounting Hole Diameter in. (mm) N	Bolt Circle Diameter L	Degrees Between Holes
Above	Through				
4 (102)	8 (203)	4	3⁄8 (9.5)	*	90
8.001 (203)	18 (457)	8	7⁄16 (11)	*	45
18.001 (457)	24 (610)	12	7⁄16 (11)	*	30
24.001 (610)	36 (914)	16	7⁄16 (11)	*	22½
36.001 (914)	58 (1473)	24	7⁄16 (11)	*	15
58.001 (1473)	72 (1829)	32	9⁄16 (14)	*	11¼

* Bolt Circle Diameter = Damper Diameter + Flange Height + ¼ in. (6 mm)



On Centerline

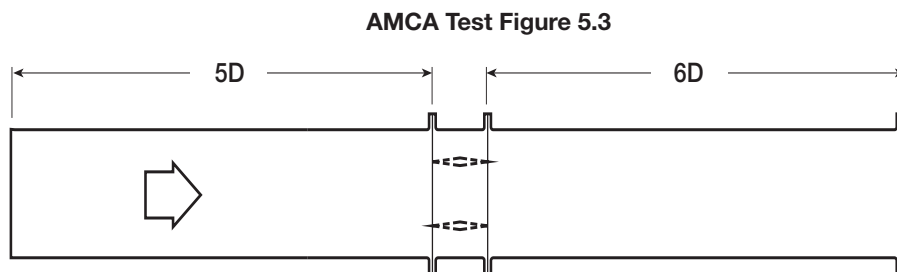


Straddle Centerline

Performance Data

AMCA Test Figure 5.3

Figure 5.3 Illustrates a fully ducted damper. This configuration has low pressure drop because entrance and exit losses are minimized by straight duct runs upstream and downstream of the damper.

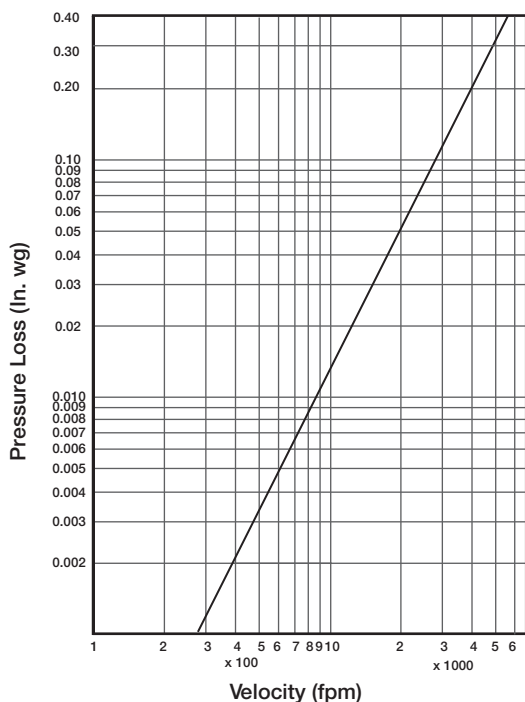


Pressure Drop Data

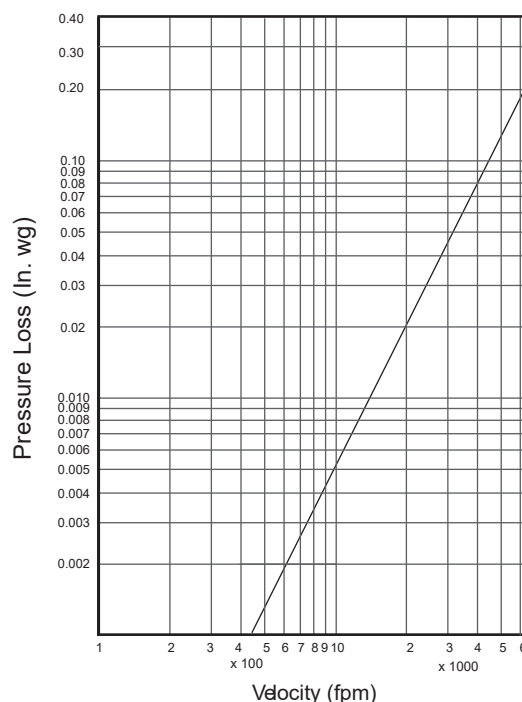
This pressure drop data was conducted in accordance with AMCA Standard 500-D using Test Figure 5.3. All data has been corrected to represent standard air at a density of 0.075 lb/ft³ (1.2 kg/m³).

Actual pressure drop found in any HVAC system is a combination of many factors. This pressure drop information along with an analysis of other system influences should be used to estimate actual pressure losses for a damper installed in a given HVAC system.

12 inch diameter
(305 mm)



36 inch diameter
(914 mm)



NOTE:

PS refers to damper with standard pin blade stop

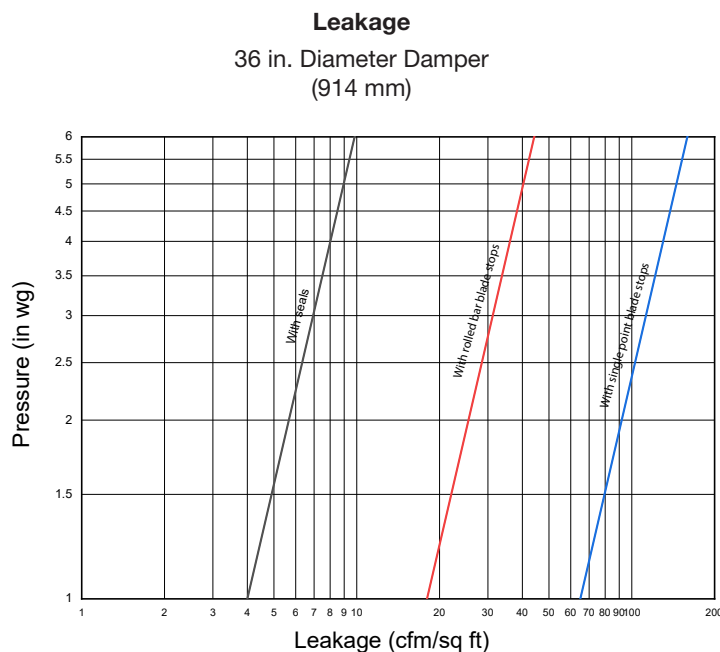
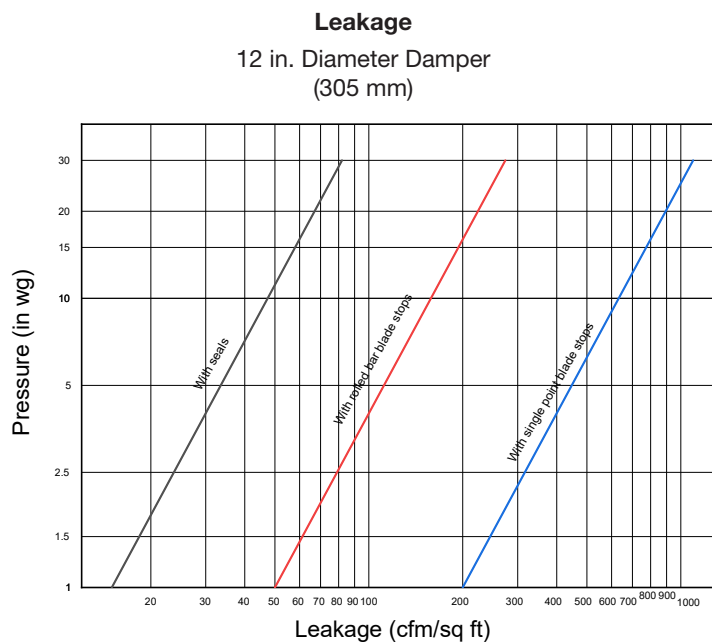
BS refers to damper with rolled bar blade stop

Leakage

HCDR-450

Industrial Control Damper

Damper leakage (with blades fully closed) varies based on the type of blade stops and low leakage seals applied. Model HCDR-450 is available with no seals (standard) or with EPDM or silicone rubber blade seals. Leakage testing was conducted in accordance with AMCA Standard 500-D and is expressed as cfm/ft² of damper face area. All data has been corrected to represent standard air at a density of 0.075 lb/ft³ (1.2 kg/m³).



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