

## Application

Model HCD-330 is a heavy duty industrial control damper with a flanged frame. It is designed to control airflow and provide shut off in HVAC or industrial process control systems.

## Ratings (see page 2 and 3 for specific limitations)

### Velocity

Up to 5000 fpm (25.4 m/s)

### Pressure

Up to 25 in. wg (6.2 kPa) - differential pressure

### Temperature

-40° to 600°F (-40° to 315°C). Consult factory for other temperatures.

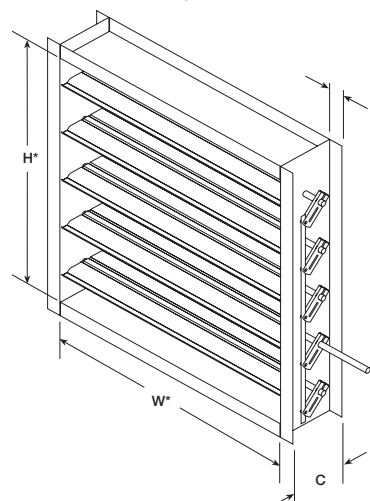
## Construction

|                         | Standard           | Optional                                                                                              |
|-------------------------|--------------------|-------------------------------------------------------------------------------------------------------|
| <b>Frame Depth</b>      | 8 in. (203 mm)     | 10 in. (254 mm)                                                                                       |
| <b>Frame Material</b>   | Galvanized steel   | 304SS, 316SS, Carbon Steel                                                                            |
| <b>Frame Type</b>       | Flanged channel    |                                                                                                       |
| <b>Frame Thickness</b>  | See chart below    | 10 ga. (3.5 mm),<br>12 ga. (2.7 mm)                                                                   |
| <b>Flange Width (D)</b> | 2 in. (51 mm)      | 1½ in. (38 mm),<br>2½ in. (64 mm),<br>3 in. (76 mm)                                                   |
| <b>Blade Action</b>     | Parallel           | Opposed                                                                                               |
| <b>Blade Material</b>   | Galvanized steel   | 304SS, 316SS                                                                                          |
| <b>Blade Seals</b>      | None               | EPDM, Silicone                                                                                        |
| <b>Blade Thickness</b>  | 12 ga. (2.7 mm)    | 10 ga. (3.5mm)                                                                                        |
| <b>Blade Type</b>       | Fabricated Airfoil |                                                                                                       |
| <b>Linkage</b>          | Plated steel       | 304SS, 316SS                                                                                          |
| <b>Jamb Seals</b>       | None               | 316SS                                                                                                 |
| <b>Axle Diameter</b>    | ¾ in. (12.7 mm)    | -                                                                                                     |
| <b>Axle Bearing</b>     | External bronze    | External SS sleeve,<br>External ball,<br>Outboard bronze,<br>Outboard ball,<br>Stainless steel sleeve |
| <b>Axle Material</b>    | Plated steel       | 303SS, 316SS                                                                                          |
| <b>Axle Seals</b>       | None               | O-ring, Double gland                                                                                  |
| <b>Paint Finishes</b>   | None               | Hi Pro Polyester,<br>Hi Temp. Flame Control,<br>Hi Temp. Silver,<br>Industrial Epoxy                  |
| <b>Mounting Holes</b>   | None               | Standard,<br>Standard with corner<br>holes                                                            |



\* Actual Inside Dimension. The W dimension is ALWAYS parallel with the damper blade length.

Damper linkage and axles may extend beyond the damper flange based on the configuration of selectable options. Consult factory for dimensions.



## Size Limitations

| W x H         | Minimum Size | Maximum Size   |                 |
|---------------|--------------|----------------|-----------------|
|               |              | Single Section | Multi - Section |
| <b>Inches</b> | 6½ x 6       | 60 x 96        | 120 x 96        |
| <b>mm</b>     | 165 x 152    | 1524 x 2438    | 3048 x 2438     |

| Frame Thickness*                                                               | Height less than or equal to 72 in. (1829 mm) | Height greater than 72 in. (1829 mm) |
|--------------------------------------------------------------------------------|-----------------------------------------------|--------------------------------------|
| Width less than or equal to 60 in. (1524 mm)                                   | 14 ga. (2 mm)                                 | 14 ga. (2 mm)                        |
| Width greater than 60 in. (1524 mm) and less than or equal to 96 in. (2438 mm) | 12 ga. (2.7 mm)                               | 12 ga. (2.7 mm)                      |
| Width greater than 96 in. (2438 mm)                                            | 10 ga. (3.5 mm)                               | 10 ga. (3.5 mm)                      |

## Options:

- Wide range of actuators available
- Vertical Blade Orientation

## Performance Data

### Pressure Limitations

The chart at the right shows conservative pressure limitations based on a maximum blade deflection of w/360.

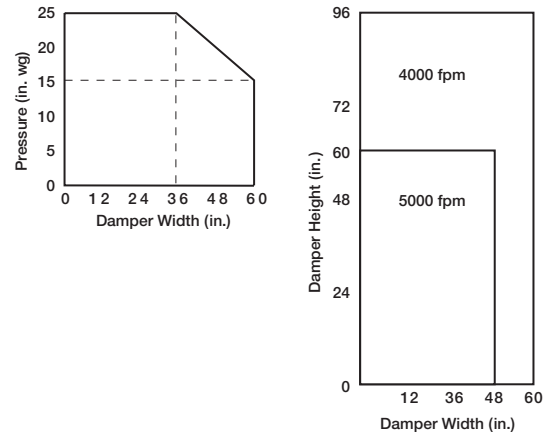
### Temperature Limitations

- Blade seals:** Silicone -40° to 400°F (-40° to 204°C)  
EPDM -20° to 250°F (-29° to 121°C)
- Jamb seals:** Flexible stainless steel -40° to 600°F  
(-40° to 204°C)

For higher temperatures, consult factory.

### Velocity Limitations

The chart at far right shows velocity limitations based on damper size.



## Pressure Drop Data

This pressure drop data was conducted in accordance with AMCA Standard 500-D using the three configurations shown. All data has been corrected to represent standard air at a density of .075 lb/ft<sup>3</sup> (1.2 kg/m<sup>3</sup>).

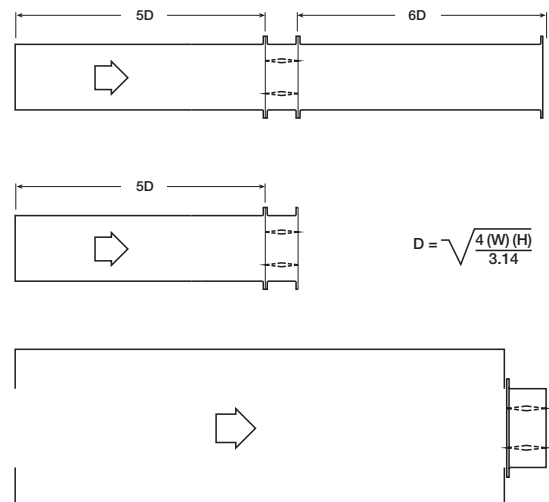
Actual pressure drop found in any HVAC system is a combination of many factors. This pressure drop information along with an analysis of other system influences should be used to estimate actual pressure losses for a damper installed in a given HVAC system.

## AMCA Test Figures

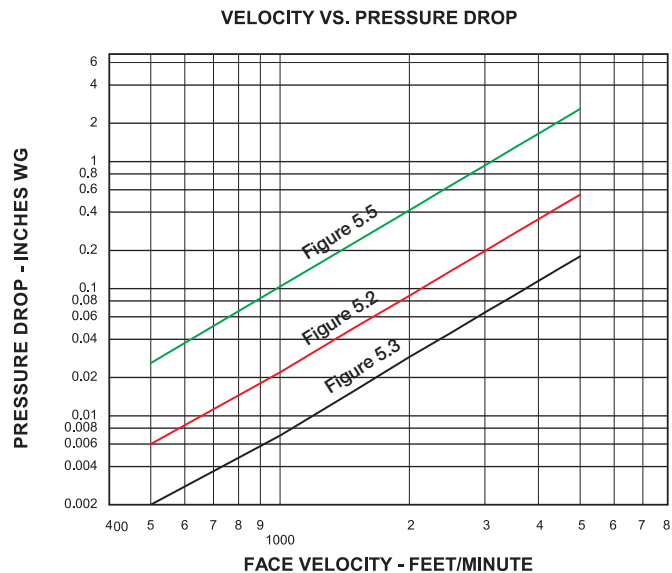
**Figure 5.3** illustrates a fully ducted damper. This configuration has the lowest pressure drop of the three test configurations because the entrance and exit losses are minimized by straight duct runs upstream and downstream of the damper.

**Figure 5.2** illustrates a ducted damper exhausting air into an open area. This configuration has a lower pressure drop than Figure 5.5 because the entrance losses are minimized by a straight duct run upstream of the damper.

**Figure 5.5** illustrates a plenum mounted damper. This configuration has the highest pressure drop because of the high entrance and exit losses due to the sudden changes of area in the system.



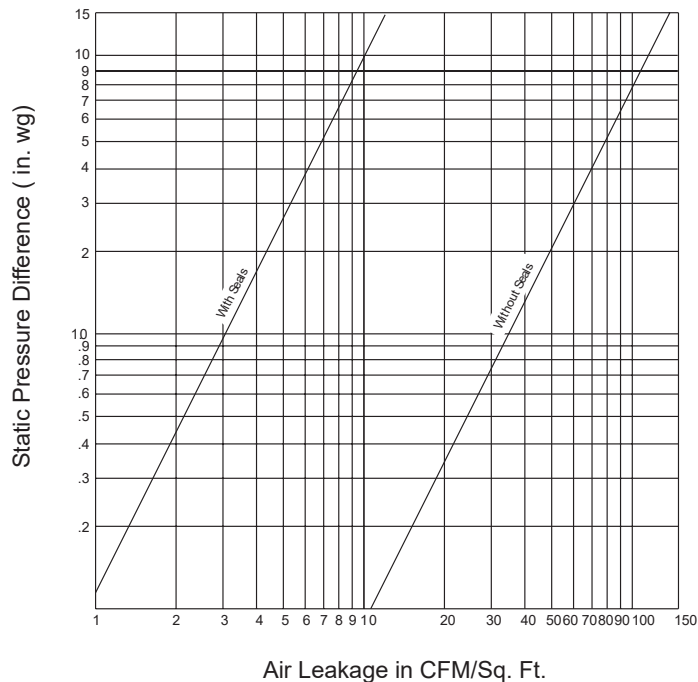
Pressure Drop  
36 x 36 in. Damper  
(914 mm x 914 mm)



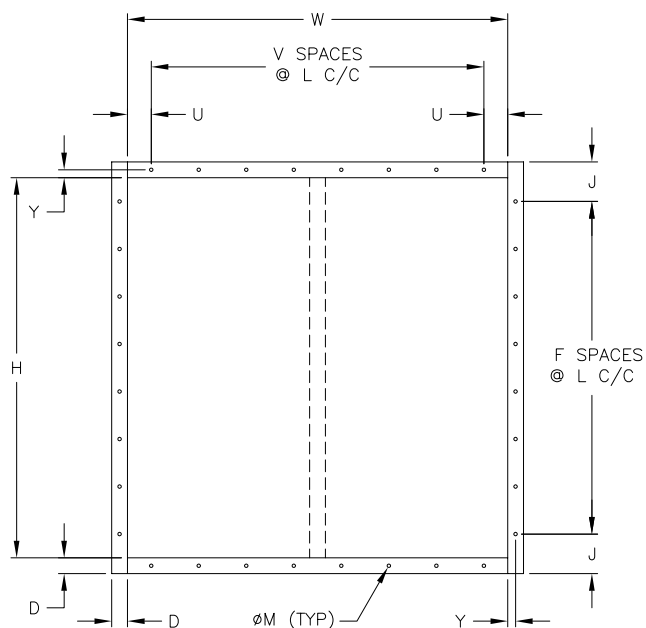
Leakage Data

Damper leakage (with blades fully closed) varies based on the type of low leakage seals applied. Model HCD-330 is available with no jamb seals (standard) or with stainless steel jamb seals and EPDM, or silicone rubber blade seals. Leakage testing was conducted in accordance with AMCA Standard 500-D and is expressed as CFM per sq. ft. of damper face area. All data has been corrected to represent standard air at a density of .075 lb/ft<sup>3</sup> (1.2 kg/m<sup>3</sup>).

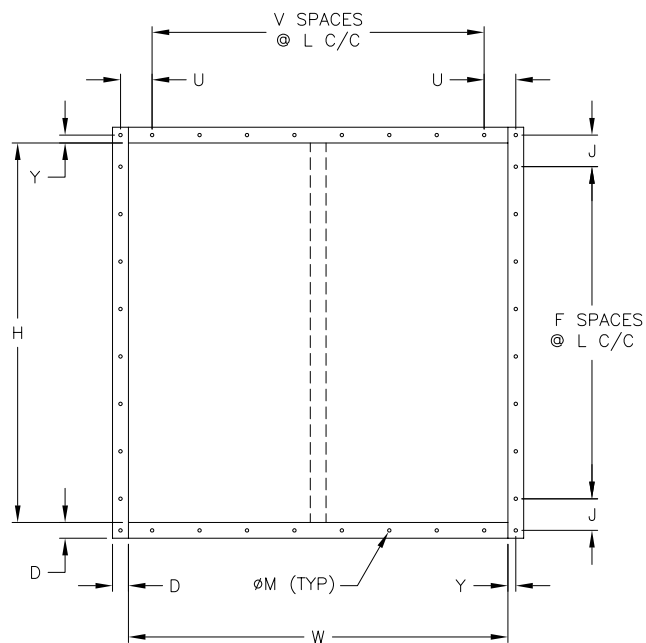
Leakage  
36 x 36 in. (914 mm x 914 mm) Damper  
(based on 5 in. lb/ft<sup>2</sup> of torque)



Bolt holes are available as an option. The standard pattern is  $\frac{7}{16}$  in. (11 mm) diameter holes (M dimension) spaced 6 in. (152 mm) on center (L dimension). Custom bolt hole patterns are available. Contact factory for the limitations.



Standard Mounting Hole Pattern  
Typical for single or double wide panel



Standard Mounting Hole Pattern with Corner Holes  
Typical for single or double wide panel

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