

## Application

The VCD-34 Series is a low leakage control damper with thermally insulated blades. The blades are double skin with ½ in. (13mm) fiberglass insulation for improved thermal insulation. The VCD-34 is intended for application in medium pressure and velocity systems.

This model is also IECC (International Energy Conservation Code) compliant with a leakage rating of 3 cfm/ft² at 1 in. wg (55 cmh/m² at .25 kPa) or less.

## Damper Ratings

### Velocity

Up to 4000 fpm (20.3 m/s)

### Leakage

Class 1A at 1 in. wg (.25 kPa)

Class 1 at 4 in. - 8 in. wg (1 kPa - 2 kPa)

### Pressure

Up to 8 in. wg (2 kPa) pressure differential

For pressures greater than 8 in wg, consult factory.

### Temperature

-40°F to 250°F (-40°C to 121°C). Consult factory for higher temperatures.



\*W&H dimension furnished approximately ¼ in. (6mm) undersize.

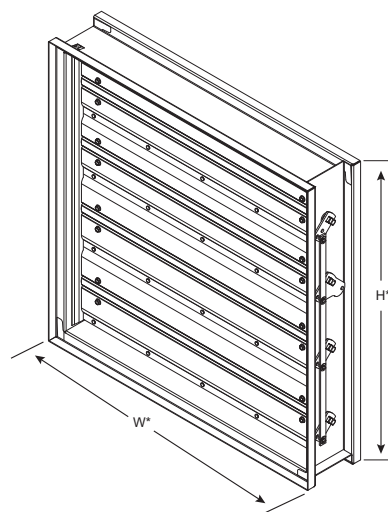
## Size Limitations

W x H	Minimum Size	Maximum Size	
		Single Section	Multiple Section
<b>Inches</b>	10 x 6	60 x 74	Unlimited
<b>mm</b>	254 x 152	1524 x 1880	Unlimited

## Construction

	Standard	Optional
<b>Frame Material</b>	Galvanized Steel	-
<b>Frame Thickness</b>	16 ga. (1.5 mm)	12 ga. (2.7 mm)*
<b>Frame Type</b>	5 in. x 1 in. (127mm x 25mm) hat channel	Single flange, Reversed flange, Double flange
<b>Blade Material</b>	Galvanized steel	-
<b>Blade Thickness</b>	2 skins of 20 ga. (1mm)	-
<b>Blade Type</b>	Insulated Airfoil	-
<b>Blade Action</b>	Opposed	Parallel
<b>Linkage</b>	Plated steel out of airstream	316SS
<b>Axle Bearings</b>	Synthetic (acetal)	316SS
<b>Axle Material</b>	Plated steel	316SS
<b>Blade Seals</b>	TPE	Silicone
<b>Jamb Seals</b>	Stainless Steel	-

\*When 12 ga. frame is selected and the damper height is less than 17 inches, low profile top and bottom frame members are utilized. These low profile frame members will be made from 16 ga. material.



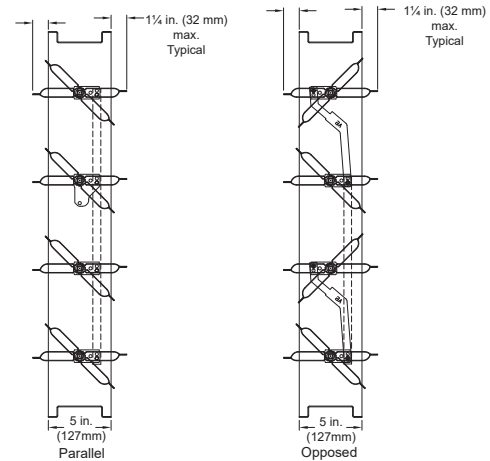
## Notes:

- Low profile head and sill are used on sizes less than 17 in. (432mm) high
- Electric actuator and manual quadrant available. Factory supplied actuators are sized for 1500 fpm (7m/s) and fully closed differential pressure of 2 in. wg (.5 kPa). contact factory for actuator sizing on applications exceeding those limits.
- In applications where airflow could be uneven, such as a discharge fan, it is imperative to verify that at no point the maximum velocity exceeds the damper's cataloged velocity.
- Blades must be horizontal for either horizontal or vertical mount. If you need vertical blades, see VCD-34V model.

## Blade Operation

**Parallel blade operation** - this configuration requires the damper blades to rotate in the same direction, parallel to one another.

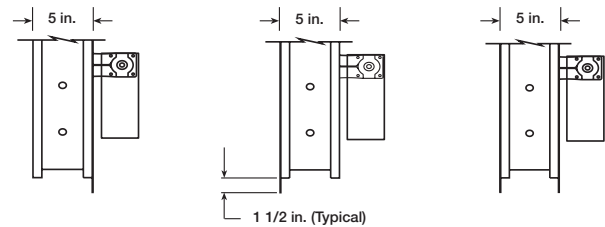
**Opposed blade operation** - adjacent damper blades rotate opposite one another.



## Options

- Actuators (24V, 120V, manual, pull chain)
- Actuator mounting (external, external kit (field assembly), internal)
- Flanges
- Multi-section fastening
- NEMA enclosures (3, 4, 4X, 7)
- [OCI \(open or closed indicator\)](#)
- R Transition
- [Retaining angles](#)
- [Security bars](#)
- Sleeves
- Transformers

### Flange options



Single Flange

Reversed Flange

Double Flange

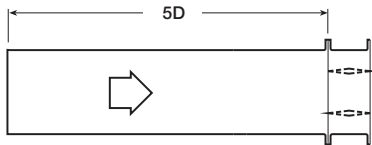
\* Shown with optional internally mounted actuator.

# AMCA Certified Pressure Drop Data



Greenheck Fan Corporation certifies that the model VCD-34 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Programs. The AMCA Certified Ratings Seal applies to Air Leakage and Air Performance ratings.

## AMCA 5.2



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.13
2500	0.19
3000	0.26
3500	0.35
4000	0.45

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.06
2000	0.10
2500	0.15
3000	0.21
3500	0.28
4000	0.36

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.04
2000	0.07
2500	0.11
3000	0.15
3500	0.20
4000	0.26

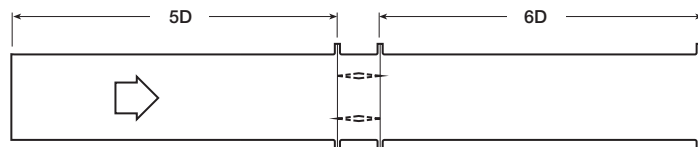
12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.11
2500	0.17
3000	0.23
3500	0.31
4000	0.39

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.04
2000	0.08
2500	0.12
3000	0.16
3500	0.21
4000	0.27

## AMCA 5.3



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.05
2000	0.08
2500	0.12
3000	0.17
3500	0.23
4000	0.30

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.01
1500	0.03
2000	0.05
2500	0.09
3000	0.13
3500	0.17
4000	0.22

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.01
1500	0.02
2000	0.04
2500	0.06
3000	0.08
3500	0.12
4000	0.15

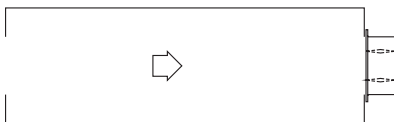
12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.04
2000	0.08
2500	0.12
3000	0.17
3500	0.22
4000	0.29

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.04
2000	0.07
2500	0.11
3000	0.15
3500	0.20
4000	0.25

## AMCA 5.5



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.12
1500	0.27
2000	0.48
2500	0.74
3000	1.07
3500	1.46
4000	1.91

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.11
1500	0.26
2000	0.45
2500	0.71
3000	1.02
3500	1.40
4000	1.89

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.02
1000	0.09
1500	0.21
2000	0.38
2500	0.58
3000	0.85
3500	1.15
4000	1.52

12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.11
1500	0.24
2000	0.43
2500	0.67
3000	0.96
3500	1.31
4000	1.71

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.11
1500	0.24
2000	0.44
2500	0.68
3000	0.97
3500	1.32
4000	1.73

## AMCA Certified Leakage

Air leakage is based on operation between 32°F (0°C) and 120°F (49°C).

Tested for leakage in accordance with ANSI/AMCA Standard 500-D, Figure 5.5.

Tested for air performance in accordance with ANSI/AMCA Standard 500-D, Figures 5.2, 5.3 and 5.5.

## Torque

Data are based on a torque of 7.0 in.lb./ft<sup>2</sup> (0.79 N·m) applied to close and seat the damper during the test.

VCD-34	Leakage Class*		
Maximum Damper Width	1 in. wg (0.25 kPa)	4 in. wg (1 kPa)	5 in. wg (1.2 kPa)
60 in. (1524mm)	1A	1	1



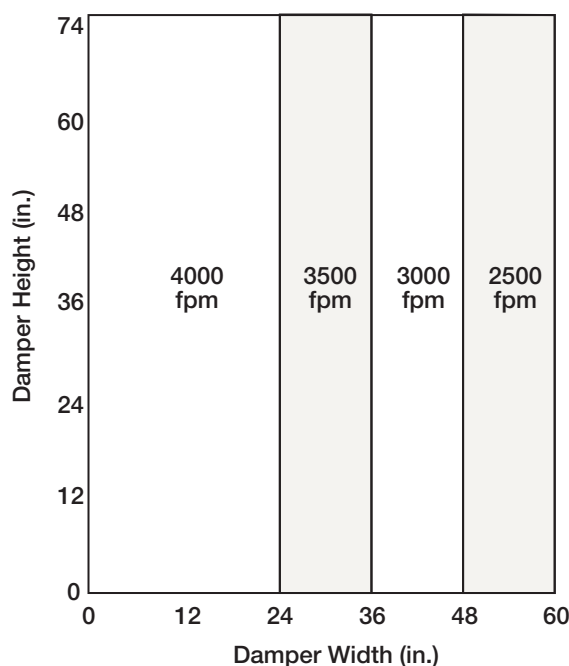
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### \*Leakage Class Definitions

The maximum allowable leakage is defined by AMCA as the following:

- Leakage Class 1A - 3 cfm/ft<sup>2</sup> at 1 in. wg (class 1A is only defined at 1 in. wg).
- Leakage Class 1
  - 4 cfm/ft<sup>2</sup> at 1 in. wg
  - 8 cfm/ft<sup>2</sup> at 4 in. wg
  - 11 cfm/ft<sup>2</sup> at 8 in. wg
  - 12.6 cfm/ft<sup>2</sup> at 10 in. wg

## Velocity Limitations

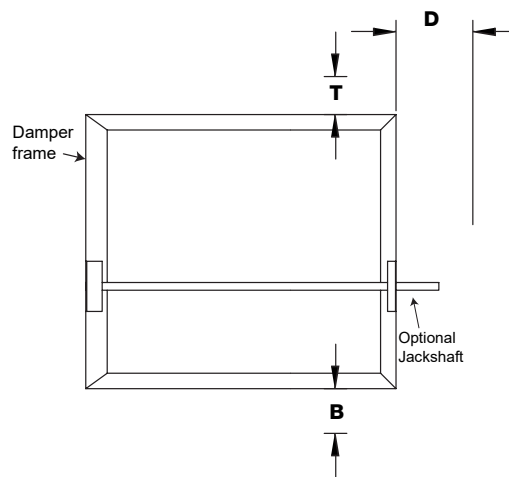


## Temperature Limitations

Blade Seal	Temperature Range
TPE	-10°F to 180°F (-23°C to 82°C)
Silicone	-40°F to 250°F (-40°C to 121°C)

## Space Envelopes

On dampers less than 18 in. (457mm) high, actuators may also require clearances above and/or below the damper frame. “B” and “T” dimensions are worst case clearance requirements for some dampers less than 18 in. (457mm) high. All damper sizes under 18 in. (457mm) high do not require these worst case clearances. If space availability above or below the damper is limited, each damper size should be individually evaluated.



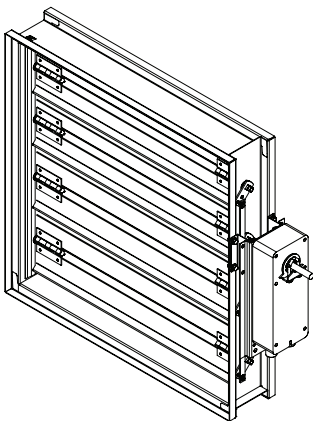
Actuator Type/Model	Height	T	B	D
	Inches	Inches		
AFBUP (-S) and FSNF Series, Belimo MSxx20 Series, Honeywell	≥6 to <10	0	12¾	6¼
	≥10 to <18	0	2	6¼
	≥18	0	0	6¼
FSLF, LF and TFB Series, Belimo	≥6 to <10	0	3½	6¼
	≥10	0	0	6¼
MSxx04 & MSxx09 Series, Honeywell	≥6 to <9	0	4¾	6¼
	≥9	0	0	6¼
MS75xx Series, Honeywell	≥6 to <10	0	12¾	6¼
	≥10 to <18	0	7	6¼
	≥18	0	0	6¼
GRD and GVD Series, Siemens	≥6 to <10	0	12¾	6¼
	≥10 to <18	0	2	6¼
	≥18	0	0	6¼
GJD Series, Siemens	≥6 to <10	0	3½	6¼
	≥10 to <18	0	0	6¼
	≥18	0	0	6¼

# Actuator Mounting

Actuators may be installed at the factory, shipped loose with the necessary linkage and brackets for mounting, or field supplied. For more detail information on actuator mounting, click on link below or scan QR code.



ACTUATOR MOUNTING

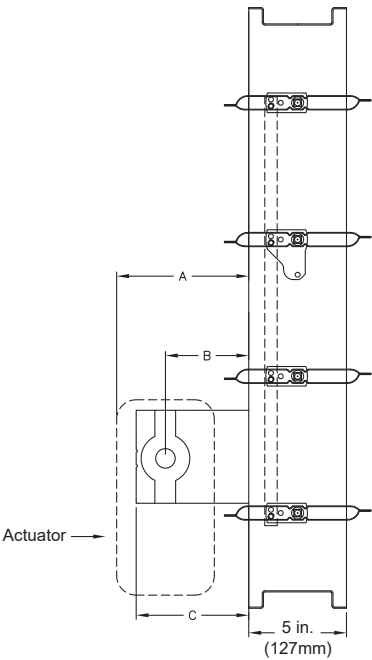


Non-jackshaft external right

## Clearance Requirements

This drawing depicts the worst case clearance requirements for an actuator with a jackshaft.

Internal mount only Actuator model	A	B	C
All except - EFB & EFCX Series	7 3⁄4 in (197 mm)	3 3⁄4 in (95 mm)	5 3⁄8 in (136.5 mm)
EFB & EFCX Series	8 1⁄2 in (216 mm)	6 in (152mm)	8 1⁄2 in (216 mm)

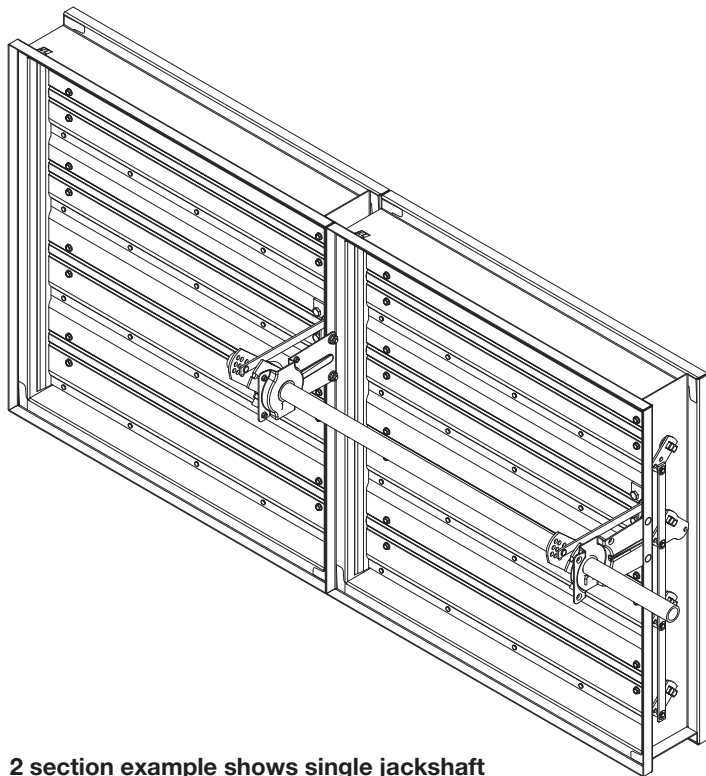


## Multi-Section Dampers

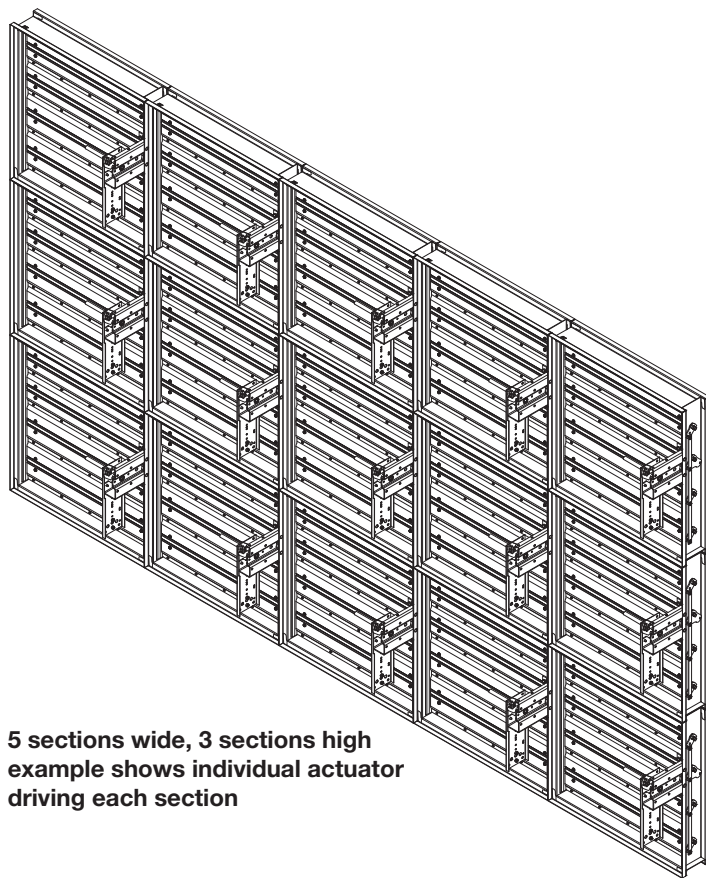
VCD-34  
Control Damper

Dampers larger than the maximum single section size, will be made up of a multiple of equal size sections.

**NOTE:** Dampers larger than 60 in. x 74 in. (1524mm x 1880mm) are not intended to be structurally self supporting. Refer to IOM document 463384 for structural support requirements on multi-section assemblies.



2 section example shows single jackshaft driving multiple sections



5 sections wide, 3 sections high example shows individual actuator driving each section

## Document Links



[INSTALLATION](#)



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